

## Design of independent-gate, symmetric/asymmetric gate work-function shorted-gate FinFETs

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### Abstract

With the emergence of non-planar CMOS device at the 22nm and beyond manufacturers has started adopting FinFET for high performance process technology. Multigate field-effect transistors (FETs) overcome short channel effect problems because of tighter control of the channel potential by multiple gates wrapped around the body. Amongst multigate FETs, FinFETs have emerged as the best candidate structures from a fabrication perspective. The main objective of this paper, is to study the modeling of different types of FinFETs. In this paper we evaluate the symmetric gate and asymmetric gate work function shorted gate (ASG) FinFETs and independent gate (IG) FinFETs using Sentaurus technology computer aided TCAD.

**Keywords:** FinFETs, work function, device simulation

### 1. Introduction

The down scaling of CMOS device dimension has been the major driving force of the growth in the microelectronics during the past three decades. Due to the very narrow channel lengths in highly scaled MOSFETs, the drain potential begins to affect the electrostatics of the channel and, consequently, the gate loses the adequate control over the channel. As a result of this, the gate is unable to shut off the channel completely during the off-mode of operation, which always leads to an increased current flow between the drain and the source. The wide use of thinner gate oxides and high-k dielectric materials helps to lessen this problem by increasing the capacitance gate-channel. However, the over thinning of gate oxides is fundamentally leading to the deterioration in gate leakage and gate-induced drain leakage (GIDL) For lithography nodes from 20 m to 0.1 m, MOSFET gate oxide thickness has been deeply scaled together with complex channel doping design is included to suppress short channel effects (SCE). According to the findings of the 1999 International Technology Roadmap for Semiconductors, devices having gate length down to 20 nm can be expected in 2014 [1]. CMOS designs below 0.1 m are highly limited by lateral SCE and vertical gate insulator tunneling [2]. One of the approaches to control the gate tunneling restriction is to alter the device structure in such a way that MOSFET gate length can be scaled again even with thicker oxide. Double-gate MOSFET (DGFET) is always considered as one of the most favourable and realistic candidates for the channel length in the range of 10–30 nm. FinFET is modelled with special importance on process simplicity and compatibility with conventional planar CMOS technology there are two main types of FinFETs: shorted-gate and independent-gate. Shorted Gate FinFETs are also named as three-terminal (3T) FinFETs and IG FinFETs like four-terminal (4T) FinFETs. In Shorted Gate FinFETs, the front and back gates are always physically shorted, whereas in IG FinFETs, the gates are physically isolated. Thus, in SG FinFETs, both gates are jointly used to control the electrostatics of the channel. Hence, Shorted Gate FinFETs show higher on-current and also higher off-current (or the subthreshold current)

compared to those of Independent Gate FinFETs. Independent Gate FinFETs offer the flexibility of applying different signals or voltages to their two gates. This enables the use of the back-gate bias to modulate of the front gate linearly. However, IG FinFETs incur a high area penalty due to the need for placing two separate gate contacts. Thus, the purpose of this work is to do a detailed study on independent gate, symmetric gate and asymmetric gate work function FinFETs. We evaluate Symmetric gate work function and Asymmetric gate work function FinFET devices using a high-performance process using 3-D device simulations in Sentaurus technology computer-aided design (TCAD).

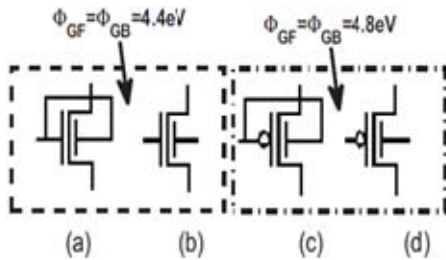
The FinFET structure is made of a silicon fin bounded by shorted or independent gates on both side of the fin, on a silicon-on-insulator substrate. In the shorted gate mode of operation, both the gates are biased together to turn on the device, providing maximum gate drive. In the Independent Gate mode of operation, both the gates are electrically independent. The back gate voltage can be used to alter the threshold voltage ( $V_{th}$ ) of the front gate, hence forth controlling the OFF-current ( $I_{OFF}$ ) of the device [3].  $I_{OFF}$  in Shorted gate mode devices is obviously much higher than in Independent Gate-mode devices with the back gate kept above (below) the rail for p-type (n-type)], and because of the constant  $V_{th}$ , it cannot be altered electrically. The  $V_{th}$  is typically controlled by directly setting the gate work function. If the front and back gates have the same (different) work functions, they are referred to as Symmetric gate work function and asymmetric gate work function FinFETs. While Independent Gate -mode devices provide the added advantage of controlling the device  $V_{th}$ , and so the delay/leakage, they forms a complicated transistor layout strategy. And it is due to this fact that multifin Independent gate-mode FinFETs need higher spacing between the source and drain regions, as well as higher fin pitch in order to land a contact to the back gate in comparison to multifin Shorted gate mode FinFETs with compact layouts.

Circuit designs relied on low-leakage multigate FETs/FinFETs has obtained significant attention over the past one decade, due to the large increase in leakage power

consumption in conventional planar FETs at smaller technology nodes. Low-power multigate circuit designs have been investigated from a device-circuit viewpoint in [4-5], and also the logic styles using the Shorted Gate and Independent Gate modes of FinFET operations always have been investigated. FinFET latches and flip-flops are also been studied in [6-8]. Due to its very small dimensions, a FinFET probably suffer from the adverse effects of process and temperature variations. In the gate work function fluctuation is shown to be the most important contributor to the variation in  $V_{th}$  for metal-gate FinFETs. FinFETs with asymmetric gate work functions in the form of different n+/p+ polysilicon gates is also been engineered and investigated in [9]. Since multigate implementation is likely to be controlled by performance/ area benefits, in this paper, we shortly explain Symmetric gate work function and Asymmetric gate work function FinFETs in a high performance process.

**2. Symmetric gate work function Asymmetric gate work function shorted gate and independent gate FinFET Devices**

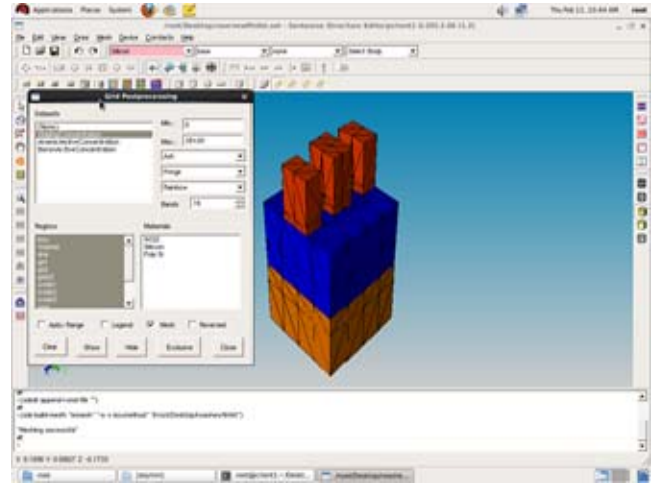
In this section, we evaluate Symmetric gate work function and Asymmetric gate work function FinFETs head to head in a high-performance process. In Table I, the parameters for a typical n/p-FinFET device are listed, where  $L_{GF}$ ,  $L_{GB}$ ,  $T_{OXF}$ ,  $T_{OXB}$ ,  $T_{SI}$ ,  $H_{FIN}$ ,  $H_{GF}$ ,  $H_{GB}$ ,  $L_{SPF}$ ,  $L_{SPB}$ ,  $L_{UN}$ ,  $N_{BODY}$ ,  $\Phi_{GF}$ ,  $\Phi_{GB}$  and  $NSD$  are the physical front- and back-gate lengths, front- and back-gate effective oxide thicknesses, fin thickness, fin height, front- and back-gate thicknesses, front- and back-gate spacer thicknesses, gate-drain/source underlap, body doping, front- and back-gate work functions, source/drain doping respectively. The  $V_{th}$  of FinFETs is typically tuned by directly adjusting the work function of the gate material [10]. The work functions for n-FinFET is 4.4 eV devices were chosen corresponding to high-performance logic requirements [11] and yield low- $V_{th}$  devices whose symbols are shown in Fig. 1.



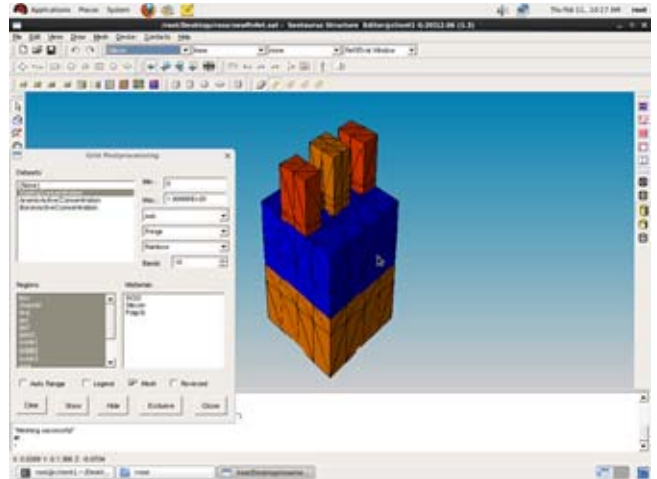
**Fig 1:** (a) Shorted gate mode n-type (b) Independent gate mode n-type

TABLE I FinFET DEVICE PARAMETERS	
Parameters	
$L_{GF}, L_{GB}$ (nm)	25
Effective $T_{OXF}, T_{OXB}$ (nm)	1
$T_{SI}$ (nm)	10
$H_{FIN}$ (nm)	50
$H_{GF}, H_{GB}$ (nm)	20
$L_{SPF}, L_{SPB}$ (nm)	20
$L_{UN}$ (nm)	10
$N_{BODY}$ ( $cm^{-3}$ )	$10^{15}$
$\Phi_{GF}, \Phi_{GB}$ (eV)	$\Phi_{Gn}: 4.4, \Phi_{Gp}: 4.8$
$N_{SP}$ ( $cm^{-3}$ )	$10^{20}$

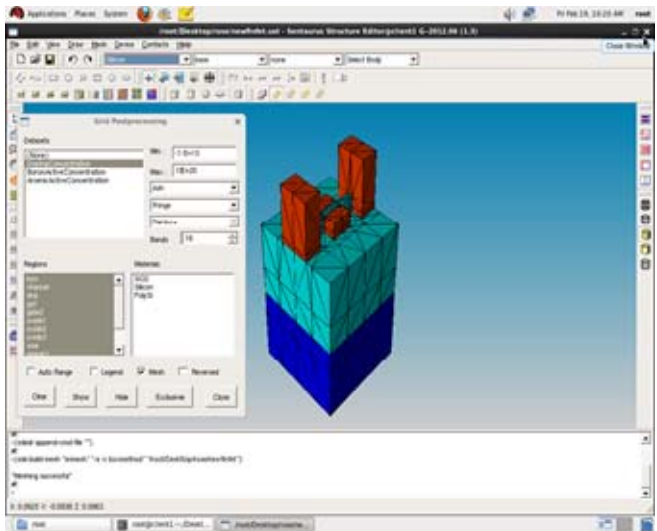
We utilized the FinFET device structure shown in Fig. 2, Fig. 3, Fig. 4, for 3-D device transport simulations in Sentaurus TCAD



**Fig 2:** Meshed structure of symmetric gate work function shorted gate FinFET



**Fig 3:** Meshed structure of asymmetric gate work function shorted gate FinFET



**Fig 4:** Meshed structure of Independent gate shorted gate FinFET

### 3. Transfer Characteristics

We revisit the physics of shorted gate and Independent gate mode devices, to better appreciate the limitations of Symmetric work function devices and the advantages of Asymmetric work function FinFETs. Accounting for temperature effects, we performed hydrodynamic mixed-mode 3-D device simulations on carefully defined meshes (for excellent convergence) and invoked the density gradient model for incorporating quantum effects in a thin fin. We ignored the effects of gate tunnelling currents due to the undoped fin, and used an effective oxide thickness that can easily be realized using thicker high-k dielectrics to suppress gate leakage Fig.5., Fig.6., Fig.7 shows the transfer curve of symmetric and asymmetric gate work function shorted gate and independent gate FinFETs at  $V_{DS} = 0.5V$ .

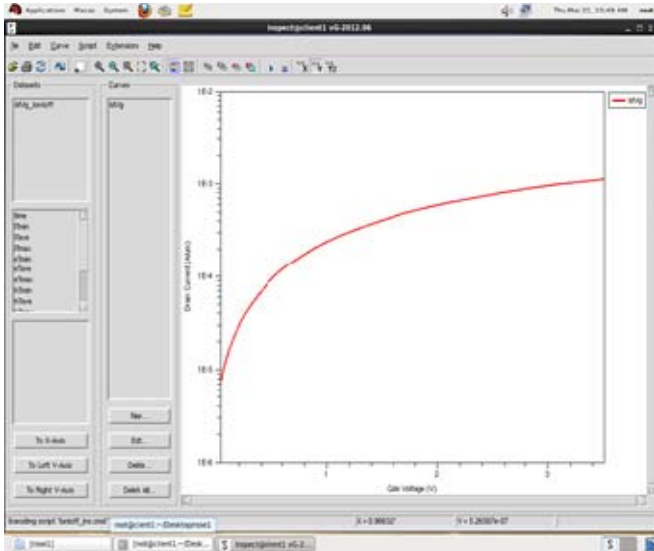


Fig 5: Transfer curve of symmetric work function shorted gate FinFET

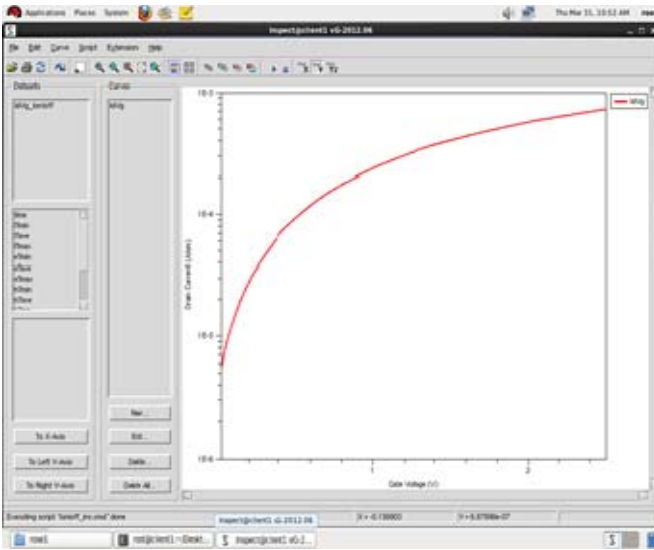


Fig 6: Transfer curve of asymmetric gate work function shorted-gate-FinFET

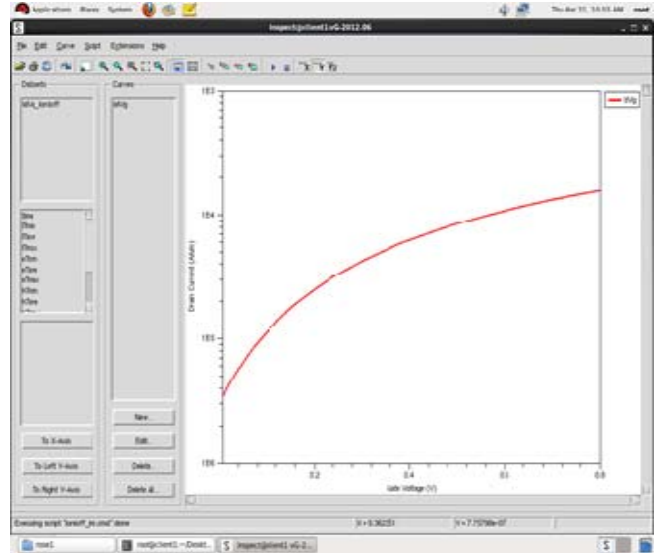


Fig 7: Transfer curve of Independent gate FinFET

### 4. Inference

Table 2: Comparison of Onstate and of State Current of Different Finfet Structures

	On-current	Off-current
Symmetric gate work function finFET	$1.22 \times 10^{-3}$	$7.54 \times 10^{-6}$
Asymmetric gate-work function FinFET	$8.59 \times 10^{-4}$	$4.65 \times 10^{-6}$
Independent gate finFET	$1.562 \times 10^{-4}$	$6.5 \times 10^{-4}$

In the shorted gate mode of operation, both the gates are biased together to turn on the device, providing maximum gate drive. In the Independent Gate mode of operation, both the gates are electrically independent. The back gate voltage can be used to alter the threshold voltage ( $V_{th}$ ) of the front gate, hence forth controlling the OFF-current ( $I_{OFF}$ ) of the device [3].  $I_{OFF}$  in Shorted gate mode devices is obviously much higher than in Independent Gate-mode devices with the back gate kept above (below) the rail for p-type (n-type)], and because of the constant  $V_{th}$ , it cannot be altered electrically. The  $V_{th}$  is typically controlled by directly setting the gate work function. If the front and back gates have the same (different) work functions, they are referred to as Symmetric gate work function and asymmetric gate work function FinFETs. While Independent Gate -mode devices provide the added advantage of controlling the device  $V_{th}$ , and so the delay/leakage, they forms a complicated transistor layout strategy. And it is due to this fact that multifin Independent gate-mode FinFETs need higher spacing between the source and drain regions, as well as higher fin pitch in order to land a contact to the back gate in comparison to multifin Shorted gate mode FinFETs with compact layouts.

## 5. Conclusion

In this paper, we evaluated Symmetric gate work function shorted gate /Independent Gate mode FinFETs and Asymmetric work function shorted gate mode FinFETs head to head in a high-performance process. Asymmetric work function shorted gate mode FinFETs with high-performance targets provide reasonably high ON-currents in comparison to Symmetric gate work function shorted gate/Independent gate mode FinFETs, and maintain their advantage at high temperature. This suggests that they could be widely used (in combination with Symmetric gate work function Shorted Gate-mode FinFETs when necessary) in off-critical paths.

## 6. References

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