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## Application of edible coating for acerola preservation

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### Abstract

Acerola fruit is live tissue having high moisture content and which lose water and continue respiration thereby producing heat and water at the expense of food reserves. Fresh fruit cannot continue replenishing carbohydrates or water after harvesting. Packaging plays a decisive role in the improvement of acerola's shelf life and new packaging materials are being developed, most of them are derived from renewable resources. Edible coating is beneficial to the shelf life of postharvest fruit and vegetable. Gelatin-based coating was concerned in recent years owing to its non-toxic, biodegradable, and biocompatible properties. We have successfully exploited gelatin-based coating to extend shelf-life of acerola fruit to approximately 30 days compared to 10 days as normal preservation method.

**Keywords:** Acerola, gelatin-based coating, shelf-life, postharvest, preservation

### 1. Introduction

*Malpighia emarginata* (acerola) is a tropical fruit-bearing shrub or small tree in the family Malpighiaceae. The fruit is edible and widely consumed in local market. The fruit can be used to make juices and pulps, vitamin C concentrate, and baby food, among other things. However, consumers prefer to the fresh fruit consumption. Their characters such as nutrition, favor, and appearance deteriorated during the process of storage and transportation owing to water loss, browning, decay, and so on.

Decay is primarily caused by weight-loss, not only through direct quantitative loss but also through the deterioration of appearance, textural quality (softness, loss of turgidity and juiciness), and nutritional quality (D. Moncayo *et al.*, 2013). Transpiration rate (evaporation of water from plant tissues) is influenced by internal or intrinsic factors (morphological and anatomical characteristics, surface lesions, and maturity stage) (Barreiro and Sandoval, 2006). Thus, the commercial value also decreases and many damages are caused to producer. To extend the shelf life of postharvest fruit, some effective measures including low temperature, modified atmosphere packaging, irradiation and coating, have been applied (Duan Jianglian and Zhang Shaoying, 2013).

Packaging is widely used for preserving, distributing and marketing fruit and vegetables and is often used in combination with other preservation methods (Hoover, 1997; Miguel A. Cerqueira *et al.*, 2009). However, the disposal of packaging materials leads to ecological problems and additional recycling costs (Tzoumaki *et al.*, 2009; Viña *et al.*, 2007). Edible coatings are one of the most innovative strategies for extending fruit and vegetable shelf-life; such coatings act as barriers to gas transport and produce similar effects to storage in a controlled atmosphere (Park, 1999).

Edible coatings and edible films are terms which are frequently interchangeably regarding food packaging. A coating is a suspension or an emulsion which is applied directly to the food surface, and later becomes transformed into a film (Souza *et al.*, 2010). Edible coatings are usually made from materials such as proteins, lipids and polysaccharides; the main polysaccharides used in this are starches and modified starches, cellulose derivatives, chitosan, pectin, alginate and other gums (Hernandez-Izquierdo and Krochta, 2008; Tzoumaki *et al.*, 2009). Thin edible films act as barriers to external elements (such as moisture, lipids and gasses) and improve mechanical properties during handling, transportation and may also serve as food additive carrier. Films also prevent the loss of and even increase volatile flavour production, thus extending product postharvest shelf-life (Azeredo *et al.*, 2012; Durango *et al.*, 2011; Guilbert *et al.*, 1996; Oliva and Barbosa-Cánovas, 2005; Quintero *et al.*, 2010; Ramos *et al.*, 2013).

Edible coatings represent a novel approach to preserving the quality of characteristics such as fresh or minimally-processed products' colour, texture, antioxidant properties and freshness,

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thus extending product shelf-life (Ali *et al.*, 2010; Chiumarelli and Hubinger, 2012; Das *et al.*, 2013; Fan *et al.*, 2009; Gounga *et al.*, 2007; Qi *et al.*, 2011; Robles-Sánchez *et al.*, 2013). It has been reported that chitosan (a chitin derivative) can form excellent films having antimicrobial properties; it has been widely used in controlling weight-loss in fresh strawberries (Fragaria x ananassa) and raspberries (Rubus idaeus) (Han *et al.*, 2004; Park, 1999; Ribeiro *et al.*, 2007; Vargas *et al.*, 2006), mango (Mangifera indica), litchi (Martínez-Castellanos, 2009), blueberries (Duan *et al.*, 2011) and other fruit and vegetables (Lin and Zhao, 2007). Coatings consisting of caseinates and milk proteins provide an excellent barrier to oxygen and have been studied for controlling postharvest respiration in apples (Malus sylvestris) (Letien *et al.*, 2001) and strawberries (Vachon *et al.*, 2003).

Acerola is a red fruit whose demand has increased in the last decades, thanks to its high ascorbic acid (Johnson, 2003). However, because of the short postharvest shelf life of the fresh fruit; it is mainly commercialized as puree (Henriette *et al.*, 2012). In this research, we focus on using the edible coating film, gelatin, to extend shelf-life of fresh acerola fruits after harvesting.

## 2. Material & Method

### 2.1 Material

Acerola fruits were purchased from a local supermarket of Mekong river delta, Vietnam. All fruits were maintained at 8–10°C until further use. The fruits were selected for their uniformity, size, colour (paying particular attention at their ripeness state) and the absence of damage and fungal infection. Before testing, the fruits were left at room temperature (20 °C) and their surface was cleaned with distilled water. Thin portions of the outer surface (skin) of the fruits were cut with a knife and placed on a glass plate for contact angle measurements.



**Fig 1:** Acerola fruit

**i) Gelatin-based coating is prepared as follows:** 15 gram of gelatin is dissolved in 1 litre of CH<sub>3</sub>COOH 1%; oleic acid 3%: 30g; Tween 80: 1g. Adding gelatin into stainless steel containing CH<sub>3</sub>COOH 1%; mixing thoroughly in 30 minutes at 40°C; heating in 10 minutes, cooling and filtering to remove insoluble particles; adding above materials and mixing; adjusting solution to pH 5.6 by NaOH 0.1N. This solution is ready for coating.

**ii) Acerola treatment protocol:** Acerola fruit → cleaning → dipping in ozonated solution 140ppm in 5 minutes → coating gelatin → naturally drying → preserving (temperature 0-2°C, moisture 90-95%).

## 2.2 Research method

### 2.2.1 Basic characteristics of gelatin-based coating film

#### 2.2.1.1 Thickness of gelatin-based coating film

Thickness of gelatin-based coating is measured by Mitutoyo Tokyo equipment, model: 293-766 at room temperature 32 °C, relative humidity RH 45%.

#### 2.2.1.2 Clearance of gelatin-based coating film

Clearance of gelatin-based coating film is measured by ASTM equipment D1746-92 based on absorbance at wave length 600nm with formula:

$$T = \frac{A_{600}}{b}$$

A<sub>600</sub>: absorbance of coating film at wave length 600 nm

b: thickness of coating film

#### 2.2.1.3 Moisture permeability of gelatin-based coating film

Moisture permeability of gelatin based coating film is measured by dipping the gelatin-based coating film into phosphat buffer at pH 7.4 in 30 minutes; then absorbs the residual water on the surface of coating film. Weigh the weight of coating film before and after coating. Moisture permeability of gelatin-based coating film is determined

$$W_{ab} = \frac{W_{30} - W_0}{W_0} \times 100$$

W<sub>ab</sub>: percentage of water absorbed in coating film

W<sub>30</sub>: weight of coating film dipped 30 minutes in buffer solution

W<sub>0</sub>: weight of coating film before dipping

#### 2.2.1.4 Solubility in water of coating film

Solubility in water of coating film S% is measured by Gontard method when soaking the coating film in water within 24 hours at 25 °C:

$$S\% = \frac{W_{t_0} - W_{t_{24}}}{W_{t_0}} \times 100$$

W<sub>t<sub>0</sub></sub>: weight of coating film before dipping

W<sub>t<sub>24</sub></sub>: weight of coating film after dipping 24 hours

### 2.2.2 Effect of gelatin-based coating film to acerola preservation

#### 2.2.2.1 Ratio of acerola weight loss

Weigh acerola weight before preservation: P<sub>o</sub>

Weigh acerola weight at measuring point: P

Ratio of acerola weight loss:

$$\Delta P(\%) = \frac{P_o - P}{P_o} \times 100$$

#### 2.2.2.2 Respiration rate

Measure CO<sub>2</sub> concentration by time using OXYBABY equipment

### 2.2.2.3. Total soluble solid (TSS)

Total soluble solid (°Brix) is measured by refractometer (model MR10ATC)

### 2.2.2.4 Total acidity (TA)

Total acidity is expressed by titration with NaOH 0.1N.

### 2.2.2.5 Vitamin C content

Vitamin C is measured on HPLC equipment AGILENT 1100 at wave length 254nm, RT = 4.573nm.

### 2.2.2.6 Sugar content (fructose, glucose, saccharose)

Sugar content (fructose, glucose, saccharose) is determined by HPLC

### 2.2.2.7 Starch content

Hydrolize starch completely into glucose, then measure

glucose, multiply with 0.9 to define starch content.

### 2.2.2.8 Decay deficiency

Decay deficiency is estimated in scale from 0 to 5.

0: without decay

1: decay less than 5%

2: decay 5% - 10%

3: decay 10% - 20%

4: decay 20% - 30%

5: decay over 30%

### 2.3 Statistical analysis

All data are processed by Excel 2003.

## 3. Result & Discussion

### 3.1 Basic characteristics of gelatin-based coating film

**Table 1:** Characteristics of gelatin-based coating film

No	Type of gelatin-based coating film	Thickness (µm)	Clearance (A/mm)	Moisture permeability (%)	Solubility (%)
1	Gelatin-based coating film (with oleic acid)	32±1	180±2	125±2	15±2
2	Gelatin-based coating film (without oleic acid)	30±1	220±2	350±2	34±2

Gelatin-based coating film with oleic acid has the low moisture permeability and solubility compared to the gelatin-based coating film without oleic acid. So the first coating film is suitable for acerola preservation to prevent water loss. We choose gelatin-based coating film with oleic acid 3% to

extend shelf-life of acerola fruits.

### 3.2 Quality of acerola fruit by gelatin-based coating film in preservation

**Table 2:** Quality of acerola fruit by gelatin-based coating film in preservation

No	Description	0 day	12 days f preservation		30 days of preservation
		Treated sample	Treated sample	Control sample	Treated sample
1	Weight loss (%)	0	3.21	7.25	7.05
2	Respiration rate (ml CO <sub>2</sub> /kg/h)	0.03	0.05	0.10	0.08
3	TTS (°Brix)	11.75	15.41	22.43	19.10
4	TA (mg/100ml)	0.27	0.23	0.14	0.18
5	Vitamin C (mg/100ml)	28.15	26.17	24.11	24.42
6	Total sugar (%)	4.48	6.15	15.39	14.73
	Fructose (%)	1.65	1.88	1.98	2.21
	Glucose (%)	0.59	0.76	0.95	1.01
	Saccharose (%)	0.24	3.51	12.46	12.51
7	Starch (%)	16.23	12.09	1.23	4.62
8	Decay deformity	0	1	3	2

Gelatin-based coating film has good color, clearance, water permeability, solubility for acerola preservation. During preservation, weight of acerola is decreased slightly owing to moisture evaporation. Respiration rate increases from beginning 0.03ml CO<sub>2</sub>/kg/h, after 12 days 0.05ml CO<sub>2</sub>/kg/h. Meanwhile the control sample has double respiration rate. Total soluble solid (°Brix) increases owing to starch hydrolization. Acidity and vitamin C are decreased slightly. Total sugar (fructose, glucose, saccharose) increases during ripen. After 12 days of preservation, decay deformity is evaluated at 3<sup>rd</sup> level on control sample. Meanwhile, acerola is extended to more than 30 days on gelatin-based coating

film (decay deformity at 2<sup>nd</sup> level).

## 4. Conclusion

Acerola, when harvested has high moisture content and higher water activity that provides suitable ground for the growth of microorganisms. In addition, the biochemical and metabolic processes do not cease; though the fruit have left their parent plants. The processes such as respiration, senescence, and conversion of starch etc. contribute to the degradation process. Therefore, preservation of these fresh fruits becomes the top most priority for the producers, dealers and vendors. Edible coatings act by creating a

modified atmosphere surrounding the commodity, similar to that achieved by controlled or modified atmospheric storage conditions. The modified atmosphere created by edible coatings protects the food from the moment it is applied until it reaches the final consumer. To effectively extend the shelf life of postharvest acerola fruit, gelatin-based coating as a relatively convenient and safe measure, is more and more concerned in food industry in recent years.

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